Appl. No. 10/781,201 Amdt. Dated September 08, 2008 Reply to Office action mailed March 17, 2008

Amendment to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claims 1-19 (cancelled)

Claim 20 (new): A method of pet chew manufacture comprising:

heating an inner fill comprising vegetable protein to 105 degrees centigrade;

extruding one or more lengths of heated inner fill;

drying the extruded inner fill for two hours in an oven set at 85 degrees centigrade;

extruding one or more lengths of dried inner fill;

wrapping one or more strips of pork hide strips about one or more lengths of extruded

inner filling to form a pet chew; and

drying the pet chew for at least three days in an oven set to 40 degrees centigrade.